

## TECHNICAL DATA SHEET

# PEBAX<sup>®</sup> CLEAR 1200

### POLYETHER BLOCK AMIDE PELLET

Pebax<sup>®</sup> Clear 1200 combines high transparency and high rigidity with the unique performance of Pebax<sup>®</sup> thermoplastic elastomer. It is produced from a renewable and sustainable source (castor oil).

#### DESIGNATION

PEBA

#### MAIN APPLICATIONS

- Footwear - Outsole/Components

#### DELIVERY FORM

- Pellets

#### TRANSFORMATION PROCESSES

- Extrusion - General
- Film Extrusion
- Injection Molding
- Tube Extrusion

### RHEOLOGICAL PROPERTIES

プロパティ	価値	テスト基準
Shrinkage, Parallel (t+24h)	0.5 %	ISO 294-4
Shrinkage, Normal (t+24h)	0.5 %	ISO 294-4

### MECHANICAL PROPERTIES

プロパティ	DRY / COND VALUE*	テスト基準
Hardness, Shore D, 15 s	- / 73	ISO 868
Nominal strain at break, 23°C (73°F), 50 mm/min	- / > 50 %	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	- / 5.1 %	ISO 527-1/-2
Yield stress, 23°C (73°F), 50 mm/min	- / 43 MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	- / 1300 MPa	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	- / 8 kJ/m <sup>2</sup>	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 12 kJ/m <sup>2</sup>	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 1200 MPa	ISO 178

\*DRY: Dry As Molded (DAM) if pellet / Dry if powder.  
COND: Conditionned.

### THERMAL PROPERTIES

プロパティ	価値	テスト基準
Melting temperature, 10°C/min	180 °C	ISO 11357-1/-3

# PEBAX® CLEAR 1200

## OTHER PROPERTIES

プロパティ	価値	テスト基準
Bio-based carbon content, Measured	94 %	ASTM D6866
Specific gravity, 23°C (73°F)	1.03 g/cm <sup>3</sup>	ISO 1183-1

## 包装

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 25 kg / 55 lb bags

## 賞味期限

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

## PROCESSING CONDITIONS:

- 典型的な熔融温度 (最小 / 推奨 / 最大) - 射出成形: 230°C / 260°C / 290°C (445°F / 500°F / 555°F)
- 典型的な金型温度 - 射出成形: 20-80°C (70-175°F)
- Drying time and temperature: 70-80°C (160-175°F) / 4-6 hours

## SPECIAL CHARACTERISTICS

- Transparent

## REGIONAL AVAILABILITY

Asia Pacific, Europe, Latin America and the Caribbean, Middle East, Northern America

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